Surface modification of thermal barrier coatings by defocused laser phosphate and treatments

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Aerospace gas turbine engines are now designed such that the heat resistant super alloys operate at temperature very close to their melting, so current strategies for performance improvement are centered on thermal barrier coatings. Lower thermal conductivities lead to temperature reductions at the substrate/bond coat interface which slows the rate of the thermally induced failure mechanisms. Alternatively, lower thermal conductivity TBC layers might allow designers to reduce the TBC thickness there by decreasing the significant centrifugal load that the mass of the TBC imposes on the rotating turbine engine components.One approach to improve TBC system is to optimize the pore morphologies in order to reduce the thermal conductivity while still retaining high in-plane compliance. The second approach to improve TBC system performance is to optimize the surface microstructure, surface densification, phase structures mechanical characteristic, chemical structure, and thermo-physical properties. The main focus of this work is to study the influence of Al PO_4 (and laser)-sealed ZrO_2-MgO coatings on thermal barrier coating system comprised of zirconia stabilized with magnesia top coat to predict the best improvement of TBC system and to optimize the surface microstructure, surface densification, phase structures, mechanical characteristic, chemical structure, and thermo-physical properties as well as their properties with those obtained using reference techniques. Thermal expansion studies were used to study the high temperature stability of the different coatings (reference and modified coatings) structures. As low thermal conductivity is one of the most important features of TBC, thermal diffusivity and specific heat measurements were carried out. Also the mechanical measurements (e.g. micro-hardness, tensile bond strength, young's modulus), phase analyses using XRD and chemical analysis using electron dispersive X-ray (EDX) for elemental analysis in scanning microscopy studies.